

FFS HOLE

Work Order ID 58824



May 19, 2010 9:15:17 AM

Item ID: D206-628-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step LH

Start Date: 5/19/10 Start Qty: 2.00



Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI9500

A

IIN-D206-628

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy blue file and type labels as per PPP D206-628-013 CHG 006

Pl 10-5-19



Work Order ID 58824

May 19, 2010 9:15:17 AM



Page 2

Item ID: D206-628-013

Accept



Setup Start



Revision ID:

Item Name: Heli-Access-Step LH

Stop



Start Date: 5/19/10 Start Qty: 2.00



Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

PULL FROM STOCK:
1 X D206-628-013 B18942
1 X D206-628-013 B36078

CHANGE AS FOLLOWS PER ECN10-530:

REMOVE FROM KITS:

2 X D2731-3 B
2 X D3394-041 B
16 X AN960C416L B

ADD:

2 X D2731-7 B 41597
2 X D3394-043 B 44521 (X)
1 X D4064-041 B 56671
16 X AN960C416 B 1005713

4536537
56549

10-5-21

sent w/lo copy
to completed.
to TAD. per e-mail attached
BS10-5-19
(2)

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

Sidloski

Part ships buff shoe
only

Work Order ID 58824

May 19, 2010 9:15:18 AM



Page 3

Item ID: D206-628-013

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step LH

Start Date: 5/19/10 Start Qty: 2.00



Cust Item ID:

Required Date: 5/21/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

*offshore
see email
attached
u*

Packaging

Memo

0.00

REPACKAGE PER PPP
USING NEW B/N # CHG006

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

*10/07/28**u 10-07-14*

Picklist Print

May 19, 2010 9:15:00 AM

Page 1

Work Order ID: 58824

Parent Item: D206-628-013

Parent Item Name: Heli-Access-Step LH

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD IPP Rev:G
 per DSI9500 DD 10.03.01 verified by:JLM

Start Date: 5/19/10

Required Date: 5/21/10

Start Qty: 2.00

Required Qty: 2.00

AN960C416

Purchased

No

110

Each

346.0000

16



washer

Location

Loc Qty

Loc Code

ST346

346

100993

346

Each

908.0000

AN960C416L

Purchased

No



WASHER

Location

Loc Qty

Loc Code

FG

44

104925

44

ST346

864

112612

25

112794

439

112828

400

Each

118.0000

D2731-3

Manufactured

No



Mounting Lug

Location

Loc Qty

Loc Code

ST469

118

47967

79

52329

39

10-5-21sf

32

h

Picklist Print

May 19, 2010 9:15:01 AM

Page 2

Work Order ID: 58824

Parent Item: D206-628-013

Parent Item Name: Heli-Access-Step LH

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD IPP Rev:G
 per DSI9500 DD 10.03.01 verified by:JLM

Start Date: 5/19/10

Required Date: 5/21/10

Start Qty: 2.00

Required Qty: 2.00

D2731-7

Manufactured No

110 Each

71.0000

4



Mounting Lug

Location

Loc Qty

ST470

71

41597

23

52330

40

55773

8

Loc Code

D3394-041

Manufactured

No

Each

44.0000



Lug Assembly

Location

Loc Qty

ST474

44

53446

4

56528

40

Loc Code

D3394-043

Manufactured

No

110 Each

111.0000

4



Lug Assembly

Location

Loc Qty

ST475

111

44521

5

45365

50

52331

45

55772

11

Loc Code

Revised 1 S.V.P.

May 19, 2010 9:15:01 AM

Shop Packet Print

Page 2

Picklist Print

May 19, 2010 9:15:16 AM

Page 3

Work Order ID: 58824



Parent Item: D206-628-013



Parent Item Name: Heli-Access-Step LH

Comments: IPP Rev:D As Per Ecn 766 06-01-06 JLM
 IPP Rev:E as per ecn 1118 08-02-05 DD verified by:
 IPP rev F ncr 09-004 09.01.09 EC verified by:DD IPP Rev:G
 per DSI9500 DD 10.03.01 verified by:JLM

Start Date: 5/19/10

Required Date: 5/21/10

Start Qty: 2.00

Required Qty: 2.00

D4064-041

Manufactured No

110

Each

13.0000

1



Mounting Lug



10-5-21

SP

Location

Loc Qty

Loc Code

ST464

13

56549

3

56671

10

May 19, 2010 9:15:16 AM

Shop Packet Print

Page 3

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-628 REV. F

REF FAA STC: SA00500SE

REF TCCA STC: SH98-14

REF EASA STC EASA.IM.R.S.01339

PURPOSE:

UNMODIFIED D206-628-013/-014 STEP INSTALLATIONS AT CHANGE 005 (OR EARLIER) WILL NOT INSTALL AT THE 18.50" HEIGHT REQUIRED FOR COMPATIBILITY WITH APICAL TRI-BAG FLOATS.

CHANGE:

D206-628-013/-014 STEP INSTALLATIONS AT CHANGE 006 (OR LATER) CONTAIN NEW MOUNTING LUGS FOR COMPATIBILITY WITH APICAL FLOATS.

CONTRARY TO INSTALLATION INSTRUCTIONS IIN-D206-628, FOR COMPATIBILITY WITH APICAL TRI-BAG FLOATS, THE D206-628-013/-014 STEP INSTALLATIONS SHOULD BE INSTALLED AT A HEIGHT OF 17.25" PER FIGURE 1 OF THIS SERVICE INSTRUCTION.

WHEN INSTALLING THE MOUNTING LUGS, IT IS ACCEPTABLE TO USE LONGER/SHORTER AN4C BOLTS AS REQUIRED AND/OR INSTALL EXTRA AN960C416/416L WASHERS UNDER THE BOLT HEADS TO ENSURE 1.5 TO 4 THREADS IN SAFETY.

PARTS LIST OF SECTION 5.2 (PG. 12) OF IIN-D206-628-013/-014 REV. F IS AMENDED AS FOLLOWS:

QTY -013	QTY -014	QTY -023	QTY -024	QTY -033	QTY -034	Part Number	Description
X						D206-628-013	206 A/B FLOAT STEP INSTALLATION, LH
	X					D206-628-014	206 A/B FLOAT STEP INSTALLATION, RH

WAS:

2	2					D2731-3	MOUNTING LUG <i>Remove</i>
2	2					D2731-7	MOUNTING LUG <i>Remove</i>
2	2					D3394-041	MOUNTING LUG <i>Remove</i>
2	2					D3394-043	MOUNTING LUG <i>Remove</i>
16	16					AN960C416L	WASHER <i>Remove</i>

IS:

4	4					D2731-7	MOUNTING LUG <i>add 2</i>
4	4					D3394-043	MOUNTING LUG <i>add 2</i>
1	1					D4064-041	MOUNTING LUG (NEW) <i>add</i>
1	1					*D4064-1	LUG
2	2					*MS35489-93	GROMMET <i>add</i>
16	16					AN960C416	WASHER <i>add</i>

* DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

58824

A	NEW ISSUE	CP	10.01.29
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>QP</i>	DART AEROSPACE USA, INC	
DRAWN	<i>QP</i>	PORT HADLOCK, WA	
CHECKED	<i>3</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>N/A</i>	DSI 9500	SHEET 1 OF 4
APPROVED	<i>#</i>	TITLE	SCALE
DE APPR.	<i>#</i>	MOUNTING LUG CHANGE	NTS
DATE	10.01.29	COPYRIGHT © 2010 BY DART AEROSPACE USA, INC	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.			

L Lacelle

From: Tad Kling [tjkling@offshorehelicopter.net]

Sent: July 13, 2010 3:25 PM

To: 'L Lacelle'

Subject: RE: Update parts and paperwork Offshore

ALL IS COMPLETED PLEASE NOTE ON YOUR END 206-628-013 BNS WILL BE B58824 AND 206-628-014 WILL BE B58827

From: L Lacelle [mailto:llacelle@dartaero.com]

Sent: Monday, July 12, 2010 7:39 AM

To: tjkling@offshorehelicopter.net

Subject: FW: Update parts and paperwork Offshore

Hi Tad,

Has this been completed? Also, did you receive copies of the w/o's to do the change? If not, I will send them for you to fill out.

Thx

Linda

From: Brigitte Golden [mailto:bgolden@dartaero.com]

Sent: July 12, 2010 8:37 AM

To: llacelle@dartaero.com

Subject: FW: Update parts and paperwork Offshore

Sorry had the wrong address

From: Brigitte Golden [mailto:bgolden@dartaero.com]

Sent: Monday, July 12, 2010 8:17 AM

To: Linda Lacelle

Subject: FW: Update parts and paperwork Offshore

Per your request!!

From: Tad Kling [mailto:tjkling@offshorehelicopter.net]

Sent: Wednesday, June 30, 2010 3:26 PM

To: 'Brigitte Golden'

Subject: RE: Update parts and paperwork

Bridgette

I started to replace the parts on p/n D206-628-014 BN B18943

YOU SAY TO REMOVE 2EA D3394-041, THERE IS NONE IN THE BOX

From: Brigitte Golden [mailto:bgolden@dartaero.com]

Sent: Friday, June 04, 2010 7:20 AM

To: tjkling@offshorehelicopter.net

Subject: RE: Update parts and paperwork

Hi Tad,

Sorry for the delay...

That's OK, they are under a new B# now, use the new label.

7/13/10

Thank You

From: Tad Kling [mailto:tjkling@offshorehelicopter.net]

Sent: Tuesday, June 01, 2010 4:28 PM

To: 'Brigitte Golden'

Subject: RE: Update parts and paperwork

Bridgette

The bn's on the new labels do not match with the old is this OK

From: Brigitte Golden [mailto:bgolden@dartaero.com]

Sent: Wednesday, May 26, 2010 1:37 PM

To: tjkling@offshorehelicopter.net

Cc: 'L Lacelle'

Subject: Update parts and paperwork

Good Morning Tad!!

We will be shipping 4 kits to inserts in the Access Step D206-628-014 (2) and D206-628-013 (2)

I have attached a copy of the W/O so you see the parts to be change! Would it be possible for you to send back the other parts?

The tracking# with FedEx is 9018 2258 5515. You should receive tomorrow.

Thank You

Brigitte Golden

Dart Aerospace Ltd.

bgolden@dartaero.com

ph# 613 632 9577

fax# 613 632 1053

E-mail message checked by Spyware Doctor (7.0.0.514)

Database version: 6.15080

<http://www.pctools.com/spyware-doctor-antivirus/>

Brigitte Golden

From: Tad Kling [tjklng@offshorehelicopter.net]
Sent: Wednesday, May 26, 2010 3:28 PM
To: 'Brigitte Golden'
Subject: RE: Update parts and paperwork

WILL DO

From: Brigitte Golden [mailto:bgolden@dartaero.com]
Sent: Wednesday, May 26, 2010 1:37 PM
To: tjklng@offshorehelicopter.net
Cc: 'L Lacelle'
Subject: Update parts and paperwork

Good Morning Tad!!

We will be shipping 4 kits to inserts in the Access Step D206-628-014 (2) and D206-628-013 (2)

I have attached a copy of the W/O so you see the parts to be change! Would it be possible for you to send back the other parts?

The tracking# with FedEx is 9018 2258 5515. You should receive tomorrow.

Thank You

Brigitte Golden

Dart Aerospace Ltd.

bgolden@dartaero.com

ph# 613 632 9577

fax# 613 632 1053

E-mail message checked by Spyware Doctor (7.0.0.514)

Database version: 6.15080

<http://www.pctools.com/spyware-doctor-antivirus/>



Commercial Invoice

ACI-901822585515

voice Number	Purpose of Shipment	Curr	Ult Dest.	Air Waybill Nbr.
port Dt	C.I. References	USD	US	901822585515
26/2010	ECN10-530	Pkgs	Bill T/C	Bill D/T/F
X		1	1517-9324-0	1517-9324-0

Shipper:
E BEDFORD
RT AEROSPACE LTD
70 ABERDEEN ST

Consignee:
Tad Kling
Offshore Helicopters Support Servic
200 - A Burgess Drive

WKEBURY
K6A1K7 CA (613) 632-5200
/EIN:

Broussard
LA 70518 US (337) 839-0500
ID/EIN:3378390500

oker

Importer
Tad Kling
Offshore Helicopters Support Servic
200 - A Burgess Drive

Broussard
LA 70518 US (337) 839-0500
ID/EIN:3378390500

rt Nbr:D2731-7	Marks/Nbrs :	Cntry MFG:CA	Net Wgt:	0.0 lbs
Code:	Unit Qty: 16.00 PCS	Unit Value: 60.000000	Commodity Value:	
05.70.			960.00	
sc: Mounting Log				

Total Shipment Weight: 4

Total Commodity Value: 960.00

Terms of Sale: FCA/FOB

Freight: 0.00

Insurance: 0.00

Others: 0.00

Total Invoice Value: 960.00

Comments:

declare all information in this invoice to be true and correct.
Signature of shipper: SUE BEDFORD

5/26/2010